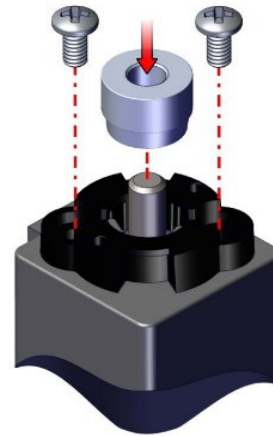


M3K Assembly Instructions

Please Note: The M3K is designed for one-time installation.

Step 1:

Place the encoder base onto mounting surface. Slip centering tool over the shaft and into the center hole of the base. While applying pressure on the centering tool, tighten mounting screws to the specified torque (see data sheet). Remove centering tool.



Step 2:

Press push-on magnetic hub over the shaft and firmly push down until the hub fully seats on the end of the shaft.



Step 3:

Place sensor over the hub assembly and snap onto the base, ensuring the locating pins are aligned with the base. Press down ensuring the snaps are fully engaged on both sides.

The encoder is now installed and ready to operate.

