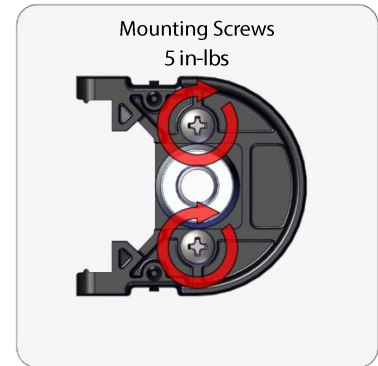
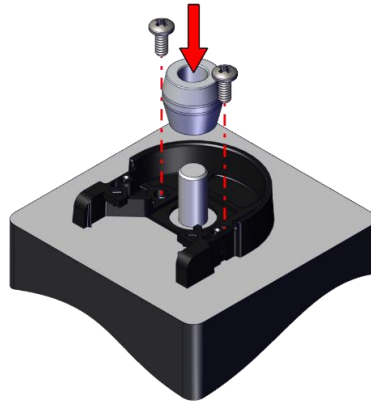


L2 Assembly Instructions

Please Note: The L2 is recommended for use as a one-time installation.

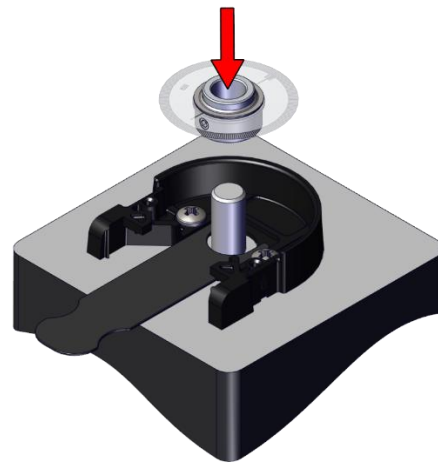
Step 1:

Place the encoder base onto the mounting surface. With the long, tapered end pointing down, slide the centering tool over the shaft and into the base center hole. While maintaining pressure on the centering tool, tighten the two mounting screws to 5 in-lbs. Remove the centering tool.



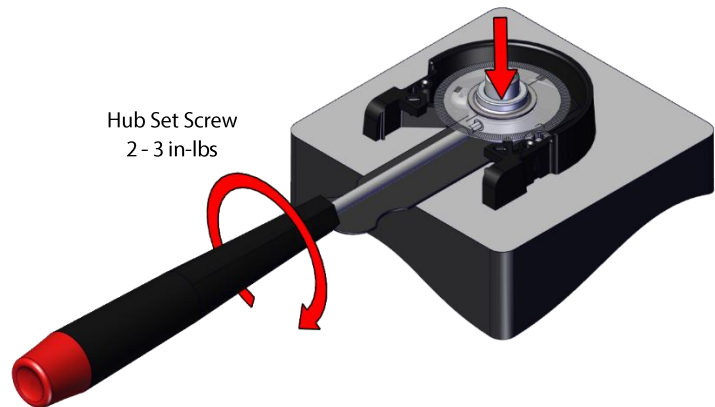
Step 2:

Slide the spacer tool along the floor of the base, between the raised sides, until it presses against the shaft. Slip the hubdisk assembly onto the shaft and slide down until it bottoms out against spacer tool.



Step 3:

Tighten the hub set screw with the provided hex wrench while pressing down on hub. Remove the spacer tool.



L2 Assembly Instructions

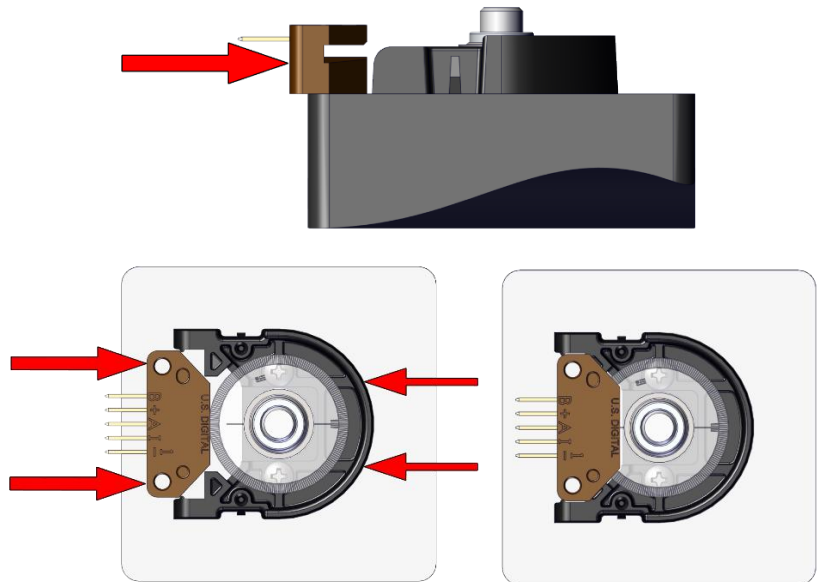
Please Note: The L2 is recommended for use as a one-time installation.

Step 4:

Place the optical module on the mounting surface with the connector pins at the top position as shown. Using your thumbs on either side of the pins, and your index fingers on the front of the encoder base, push the module into the rear recess until it is firmly seated and can no longer be pushed forward.

Caution!

To avoid injury to yourself and damage to the connector pins, push directly on module at the sides of the connector pins.



Step 5:

Align the cover so that the shaft will pass through the center hole and the optical module is lined up with the cut out. Press the cover onto the base until two snaps are heard, one for each tab.

